

## SIMPLIFIED ASSEMBLY

Screws and lockwashers (replacement part [R-105](#)) plated steel, binder head, #10-32 thread.

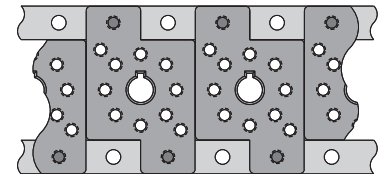
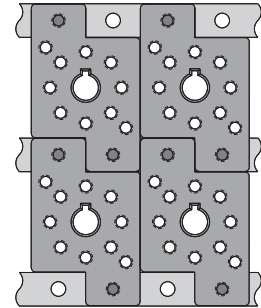
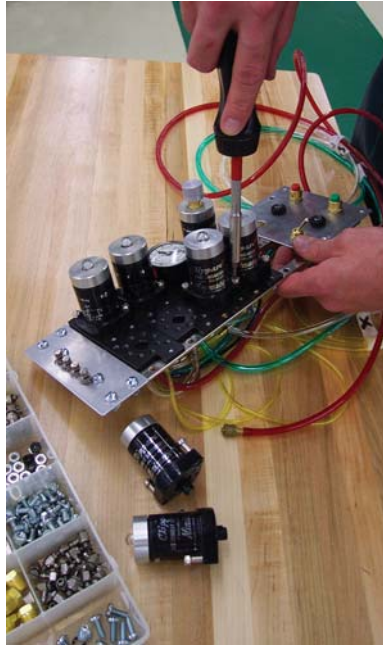


Molded gasket (replacement Part No. [R-104](#)) furnished with each module.

Custom plastic manifold subplates of clear plastic have most interconnections inside; speed assembly, assure integrity of circuit. Valves plug in easily.



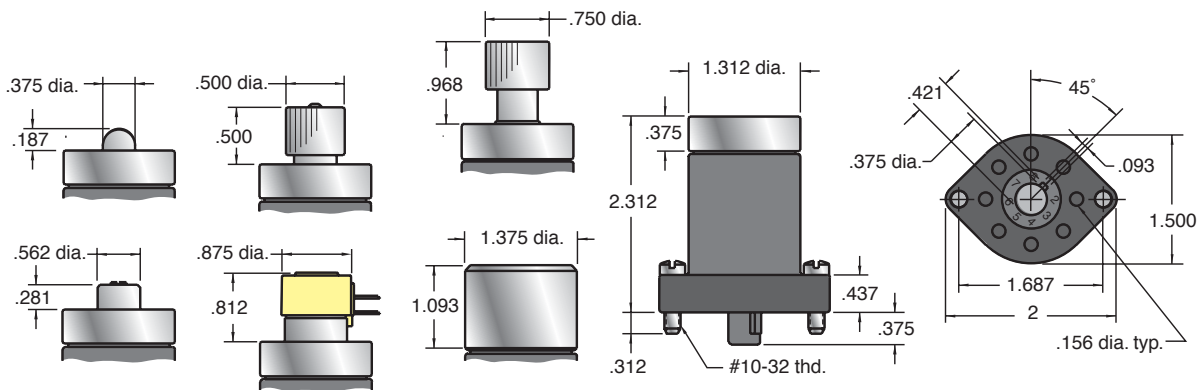
Standard mounting strips attach to interlocked subplates with #10-32 screws. Resulting circuit plate is rigid and strong. Modules plug in to circuit plate and are held by two fully captivated screws. Molded gasket provides seal between each module and subplate.



See [page 241](#) for further details.

### Manifold Module Dimensions

Module manifold body is injection molded high density acetal copolymer for high dimensional stability, outstanding impact resistance, and excellent moisture, ultraviolet, and temperature characteristics.



### Octoport Stamp

Part number [R-108](#)  
Complete pneumatic circuit drawings in minimum time with this small, self inked octoport stamp.



### System Requirements

The Clippard Minimatic® modular components system is designed to operate on standard shop air. The air supply should be reasonably clean and dry for optimum performance. The system operating range is 0 to 150 psig. Recommended filtration is 40 micron. Many units have pilot pressure requirements of 20 to 40 psig, therefore, system pressure should be sufficient to assure 40 psig as the absolute minimum pilot pressure at all times. A normal system operating pressure from 60 to 100 psig should adequately provide this. The system operates in a temperature range of 32 to 230°F.

NOTE: Constant operation at temperature range extremes may affect system performance.